Memory Error Reset on Compact X and Expand X

STEP 1

On the **Memory Error** screen press the left arrow button six times. The screen should now show **Memory Wiped – Power OFF/ON**. See Figure 1.

Figure 1

STEP 2

Power off then power on the machine from the **Main Power Switch** located below and to the right of the screen. Wait at least three seconds between powering off and powering back on.

STEP 3

Max Blowers should be set to the maximum # of blowers possible for that machine based on this list. Press **OK** to continue. See Figure 4.

Compact X → 1   Expand X-2 → 2
Expand X-1 → 2   Expand X-3 → 3

Figure 2

STEP 4

Use the up and down arrow buttons to set the *Idle PWM* based on this list.

Compact X → 350   Expand X-2 → 375
Expand X-1 → 375   Expand X-3 → 450

When the correct setting has been input, letters corresponding to the number of blowers installed should be displayed on screen (A, AB, or ABC). Press **OK** to continue. See Figure 5. *If the correct number of letters do not appear on screen, then all the filters should be removed and this process attempted again.*

Figure 3

STEP 5

For Compact X, Expand X-1:
Use the up and down arrow buttons to set the *PW Limit* to 1023. See Figure 6. Press **OK** to continue.

For Expand X-2:
Use the right arrow button to change the screen to *PW Limit 2/2*. This number should be set based on the initial setup at the factory. If this information is not available, then set it to 820. See Figure 6. Press **OK** to continue.

For Expand X-3:
Use the right arrow button to change the screen to *PW Limit 3/3*. This number should be set to 1023. See Figure 6. Press **OK** to continue.

Figure 4

STEP 6

The screen will now display *Factory Setup is now Complete*. Press **OK** to finish this procedure. A new calibration will be started automatically.