

	MagicLine HTF Pro™ 2-Step Foil Process	MagicLine ONE Foil™ Integrated 1-Step Foil	MagicLine ColorPowder™ Foil-Free Color Process	MagicLine ONE DTF™ Pre-Colored Film Process
1	● Print MIRROR using MagicInk on MagicLine Clear DTF Sheets	● Print MIRROR using MagicInk on MagicLine 1-Step HTF Foil	● Print MIRROR using MagicInk on MagicLine Clear DTF Sheets	● Print MIRROR using MagicInk on MagicLine Colored DTF Sheets
2	● Apply Clear Powder (30–60 sec) → Cure 285°F / 75 sec	● Apply Clear Powder (30–60 sec) → Cure 285°F / 75 sec	● Apply Colored MagicPowder → Cure 285°F / 75 sec	● Apply Clear Powder → Cure 285°F / 75 sec
3	● Remove Powder Fines	● Wipe foil with anti-static brush ● Remove Powder Fines	● Remove Powder Fines	—
4	● Pre-press garment ● Transfer 335°F / 20 sec for cotton, 280F / 15 sec for poly	● Spray MagicBond to image ● Pre-press garment ● Transfer 335°F / 20 sec for cotton, 280F / 15 sec for poly ● Roll & rub foil while warm → Return to press 15 sec → Roll again	● Pre-press garment ● Transfer 335°F / 20 sec for cotton, 280F / 15 sec for poly	● Pre-press garment ● Transfer 335°F / 20 sec for cotton, 280F / 15 sec for poly
5	● Cold Peel (wait 20–30 sec)	● Cold Peel (20–30 sec)	● Cold Peel (20–30 sec)	● Cold Peel (20–30 sec)
6	● Apply MagicBond	— (done in Step 4)	—	—
7	● Place MagicFoil + Teflon → Press 10–15 sec @ 335°F	—	—	—
8	● Roll & rub foil while warm	—	—	—
9	● Hot peel foil	—	—	—
Final	● Apply MagicSeal	● Apply MagicSeal	● Apply MagicSeal	● Apply MagicSeal

● = Standard required step

● = Method-specific required step

— = No action required for this method

	MagicLine HTF Pro™ 2-Step Foil Process	MagicLine ONE Foil™ Integrated 1-Step Foil	MagicLine ColorPowder™ Foil-Free Color Process	MagicLine ONE DTF™ Pre-Colored Film Process
Color Source	Foil	Foil	Powder	Film
Production Speed	Slowest	Medium	Fast	Fastest
Best For	Variety of metallic finishes	Fastest metallic finish	Softest Feel	Highest Production Volume
	<p>Advantages</p> <ul style="list-style-type: none"> • Widest range of foil colors and specialty effects • Highest metallic vibrancy and shine • Maximum visual impact for premium designs <p>Considerations</p> <ul style="list-style-type: none"> • Most steps in the workflow • Foil application requires controlled humidity and static management • Extra handling during cleaning and rolling stages 	<p>Advantages</p> <ul style="list-style-type: none"> • Metallic finish with fewer steps than 2-Step HTF • Faster production cycle than traditional foil workflow • Cleaner integration of bonding stage <p>Considerations</p> <ul style="list-style-type: none"> • Currently limited colors (Gold & Silver; expanding soon) • Foil handling still requires humidity/static control • Technique-sensitive cleaning & rolling 	<p>Advantages</p> <ul style="list-style-type: none"> • No foil handling required • Color built directly into adhesive layer (powder) • Extremely soft hand feel • Excellent wash durability • Much Faster workflow than foil systems <p>Considerations</p> <ul style="list-style-type: none"> • Color selection currently limited (expanding lineup) • Finish is less reflective than metallic foil systems 	<p>Advantages</p> <ul style="list-style-type: none"> • Simplest and fastest MagicLine workflow • No foil or bonding stages • Consistently soft hand feel • Strong wash durability • Most production-friendly <p>Considerations</p> <ul style="list-style-type: none"> • Finish is more matte compared to foil systems • Brighter shades still under development

All MagicLine systems share the same core print chemistry. The difference lies in how color and finish are delivered.